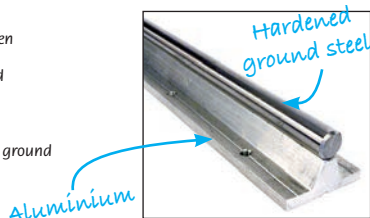


Supported shaft for linear guide **AluSte** **Stock**

FTSN Mounting without sag or deflection

- **Comprises a shaft and its support**
- Normally used where the load is heavy when compared to the shaft length
- Shaft support has closely spaced pre-drilled mounting holes
- Material:
Support: Ground aluminium
Shaft: CK55 steel hardened (62HRC) and ground

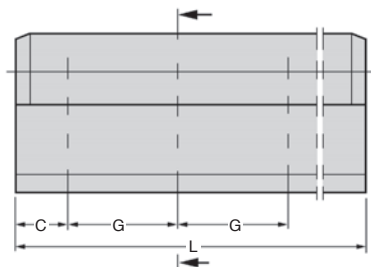
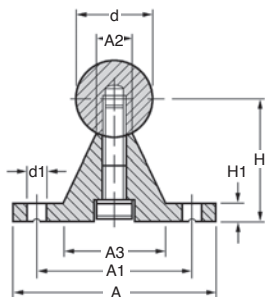


Options

- Other lengths possible (up to 6000mm)

Accessories

- **KB-OP** and **TK-OB** linear bearings



DISCOUNTS

Qty	1+	5+	10+	25+
Disc.	List	-15%	-20%	On request

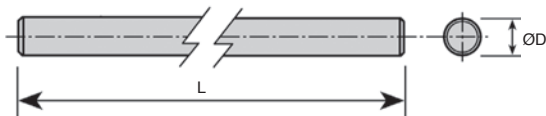
Part number	d	A	H	A1	A2	A3	H1	C	d1	G	Standard length (mm)	Stock*	Price each 1 to 4
FTSN-12G	12	40	22	29	5,4	15	5	37,5	4,5	75	1000	✓	271,17 €
FTSN-16G	16	45	26	33	7,0	19	5	50,0	5,5	100	1000	✓	208,59 €
FTSN-20G	20	52	32	37	8,1	23	6	50,0	6,6	100	1000	✓	239,90 €
FTSN-25G	25	57	36	42	10,3	26	6	60,0	6,6	120	1000	-	255,52 €
FTSN-30G	30	69	42	51	11,0	29	7	75,0	9,0	150	1000	-	333,75 €
FTSN-40G	40	73	50	55	15,0	36	9	100,0	9,0	200	1000	-	417,23 €

*Depending on availability - Dimensions in mm

Recommended for use
with RJUM linear bearings

AWMP

- Shaft recommended for use with DryLin® RJUM bearings
- Material: Drawn aluminium AIMgSi0 5F22
- Linearity conforms to DIN EN574-3
- Hardness: 75HB
- Hard anodised surface
- Specific electric resistance: 4×10^{11} Ohm mm^2/m
- Chemical resistance: $2 < \text{pH} < 9$
- **Not compatible with linear ball bearings, see Z-A or Z-B shafts instead**



DISCOUNTS

Qty	1+	5+	10+	25+
Disc.	List	-15%	-20%	On request

Part number	Version	Diameter ØD (mm)	Tolerance	Length L (mm)	Weight (kg/m)	Stock*	Price each 1 to 5
AWMP8-1000	Solid shaft	8	h8	1000	0,14	✓	20,42 €
AWMP10-1000	Solid shaft	10	h8	1000	0,22	✓	26,31 €
AWMP12-1000	Solid shaft	12	h8	1000	0,32	✓	32,78 €
AWMP16-1000	Solid shaft	16	h8	1000	0,57	✓	45,03 €
AWMP20-1000	Solid shaft	20	h8	1000	0,89	✓	61,10 €
AWMP25-1000	Solid shaft	25	h8	1000	1,41	✓	82,43 €
AWM30-1000	Hollow shaft	30x7,5	h10	1000	1,48	-	129,46 €
AWM40-1000	Hollow shaft	40x10	h10	1000	2,63	-	243,22 €
AWM50-1000	Hollow shaft	50x11	h10	1000	3,75	-	322,40 €

*Depending on availability - Dimensions in mm

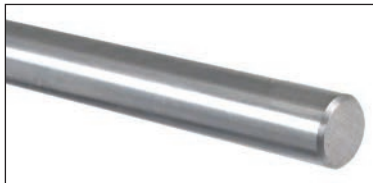
Shaft for linear guides



ZA

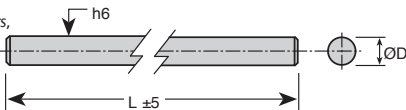
Hardened ground steel

- **Hardened steel shaft for linear guides**
- Material: Cf 53 hardened by high frequency (60±3 HRC)
- Hardened depth: 0.8 to 2.6mm, conforms to DIN 6773
- Standard length 1000mm
- External diameter tolerance, h6
- Straightness t3/1000mm
- Surface roughness Ra = 0.25µm
- Ends machined + deburred but not chamfered



Options

- Available in 3mm and 4mm diameters, please contact us for details. Please see following pages for details of machining options



For lengths greater than 1000mm, please contact us

DISCOUNTS

Qty	1+	6+	20+	40+	60+
Disc.	List	-20%	-25%	-30%	On request

Part number	Nominal ØD (h6)	Hardened depth (mm)	Circularity t1 (µm)	Cylindricity t2 (µm)	Straightness t3 (mm/m)	Standard length L (mm)	Max. length L (mm)	Weight (kg/m)	Stock*	Price each
										1 to 5 (for 1m)
Z-5-1000A	5	0,5-0,8	4	6	0,16	1000	3200	0,15	✓	28,09 €
Z-6-1000A	6	0,5-0,8	4	6	0,16	1000	3000	0,22	✓	23,64 €
Z-8-1000A	8	0,6-0,9	4	6	0,16	1000	3000	0,39	✓	10,62 €
Z-10-1000A	10	0,7-1,0	4	6	0,12	1000	4500	0,61	✓	14,16 €
Z-12-1000A	12	0,8-1,2	5	8	0,12	1000	6000	0,89	✓	16,52 €
Z-14-1000A	14	0,9-1,3	5	8	0,12	1000	6000	1,21	✓	23,64 €
Z-15-1000A	15	1,0-1,4	5	8	0,12	1000	6000	1,37	✓	23,64 €
Z-16-1000A	16	1,1-1,5	5	8	0,10	1000	6000	1,57	✓	20,32 €
Z-18-1000A	18	1,1-1,5	5	8	0,10	1000	6000	1,98	✓	30,74 €
Z-20-1000A	20	1,2-1,5	6	9	0,10	1000	6000	2,45	-	50,01 €
Z-25-1000A	25	1,5-1,7	6	9	0,10	1000	6000	3,83	✓	34,33 €
Z-30-1000A	30	1,5-1,9	6	9	0,10	1000	6000	5,51	✓	51,01 €
Z-40-1000A	40	1,6-2,0	7	11	0,10	1000	6000	9,80	✓	82,80 €
Z-50-1000A	50	2,2-2,6	7	11	0,10	1000	6000	15,30	-	132,48 €
Z-60-1000A	60	2,2-2,6	8	13	0,10	1000	6000	22,10	-	189,28 €
Z-80-1000A	80	2,2-2,6	8	13	0,10	1000	6000	39,20	-	359,68 €

*Depending on availability - Dimensions in mm

- **Hardened steel shaft for linear guides**
- Material: Stainless steel X90 CrMoV18 hardened by high frequency (55±3 HRC)
- Hardened depth: 0.8 to 2.6mm, conforms to DIN 6773
- Standard length 1000mm
- External diameter tolerance h6
- Straightness t3/1000mm
- Surface roughness Ra = 0,25µm
- Ends machined + deburred but not chamfered



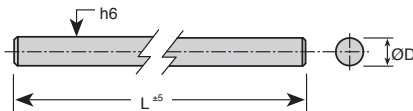
Options

- Please contact us for details of machining options

Advantages

- High resistance to corrosion and acids

For lengths greater than 1000mm please contact us



DISCOUNTS

Qty	1+	6+	20+	40+
Disc.	List	-25%	-30%	On request

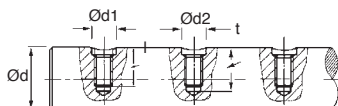
Part number	Nominal ØD (h6)	Treating depth (mm)	Circularity t1 (µm)	Cylindricity t2 (µm)	S/steel t3 (mm/m)	Standard length L (mm)	Max. length L (mm)	Weight (kg/m)	Stock*	Price each 1 to 5 (for 1m)
Z-6-1000B	6	0,5-0,8	4	6	0,16	1000	3000	0,22	✓	53,22 €
Z-8-1000B	8	0,6-0,9	4	6	0,16	1000	3000	0,39	✓	42,56 €
Z-10-1000B	10	0,7-1,0	4	6	0,16	1000	4500	0,61	✓	49,68 €
Z-12-1000B	12	0,8-1,2	5	8	0,12	1000	6000	0,89	✓	49,68 €
Z-16-1000B	16	1,1-1,5	5	8	0,12	1000	6000	1,57	✓	75,71 €
Z-20-1000B	20	1,2-1,6	6	9	0,10	1000	6000	2,45	✓	112,39 €
Z-25-1000B	25	1,5-1,7	6	9	0,10	1000	6000	3,83	✓	177,44 €
Z-30-1000B	30	1,5-1,9	6	9	0,10	1000	6000	5,51	✓	260,26 €
Z-40-1000B	40	2,5-3,0	7	11	0,10	1000	3000	9,80	-	402,24 €
Z-50-1000B	50	2,7-3,2	7	11	0,10	1000	3000	15,30	-	591,58 €

*Depending on availability - Dimensions in mm

Shafts: Machining options

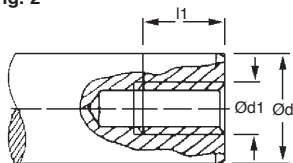
Send your drawing to email:
cial2@hpceurope.com

Fig. 1



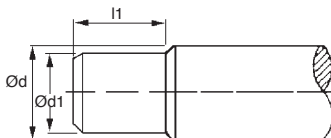
Recommended thread				
Ød	d1 min	d2 max	t	l
12	M4	M4	9	6
16	M5	M5	11	8
20	M5	M6	12	8
25	M5	M8	15	10
30	M6	M10	18	12

Fig. 2



Recommended thread	
Ød	Ød ₁
8-15	M4-M5
16-22	M5-M8
25-32	M10-M12

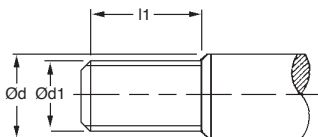
Fig. 3



- Alternatives diameters are available
- Can be either machined or ground

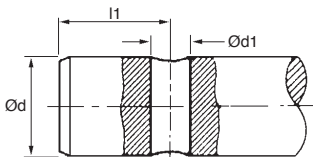
Send your drawing to email:
cial2@hpceurope.com

Fig. 4



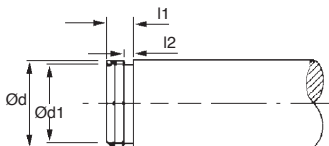
- Shaft end is threaded.
- The end of the shaft may be annealed (depends on diameter and thread).
- The undercut of the soft thread can be with or without a slit.

Fig. 5



- Shaft end with transversal bore.
- Shaft is annealed around the bore. If annealing is not possible, each side will be milled.

Fig. 6



- Shaft end with slot for circlip.
- If requested, hardened shafts can be softened or annealed (to DIN 471).